

**Through Holes
Push Chips**


GUN™



LHSF



- GUN™ (spiral point) or LHSF (Left-Hand Spiral Flute).
- Ideal for materials with long chips.

**Blind Holes
Pull Chips**


RHSF



- RHSF (Right-Hand Spiral Flute).
- Ideal for materials with long chips.

**Blind or Through Holes
Store Chips**


STFL



- STFL (Straight Flute).
- Ideal for materials with short chips.

**Blind or Through Holes
No Chips**


Forming Tap



- Forming.
- Ideal for ductile materials <32 HRC.