

(continued)

Tapping Icons

 Tapping: Blind Hole	 Threading: Through Hole	 Threading: Blind Hole	 HSS-E: High-Speed Steel with Cobalt Alloy for Materials with Higher Hardness	 HSS-E-PM: High-Speed Steel with Cobalt Alloy for Materials with Higher Hardness (PM = Power Metal Steel)
 HM: (Carbide)	 Square Shank	 Chamfer Form C (2–3)	 Chamfer Form D (3.5–5)	 Chamfer Form E (1.5–2)
 Plug Chamfer (3–5)	 Tapping Helix: Angle: 0°	 Tapping Helix: Angle: 10°	 Tapping Helix: Angle: L8°	 Tapping Helix: Angle: 15°
 Tapping Helix: Angle: L15°	 Tapping Helix: Angle: 25°	 Tapping Helix: Angle: 30°	 Tapping Helix: Angle: 42°	 Tapping Helix: Angle: 45°
 DIN Number 371	 DIN Number 374	 DIN Number 2174	 DIN Number 376	 Tapping: Through Coolant
 Flood Coolant: Tapping	 Through Coolant: Axial: Tapping	 ISO 2	 Manufacturer's Specs: JIS	 Class of Fit: 2B
 Class of Fit: 3B	 Class of Fit: 6H	 Class of Fit: 6HX	 Class of Fit: 6G	 ANSI
 Unified Course Thread: J Profile	 Unified Fine Thread: J Profile	 Unified Fine Thread	 Unified Course Thread	 ISO Metric Coarse Thread
 ISO Metric Fine Thread				

DIN — German Institute for Standardisation