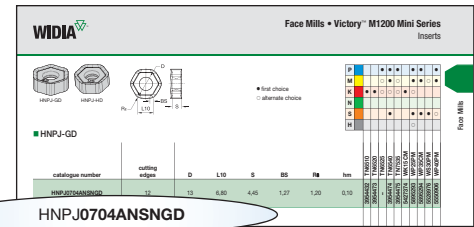


By referencing this easy-to-use guide, you can identify the correct product to meet your needs.



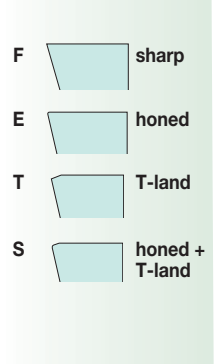
07
Size
(Cutting Edge Length)

04
Insert Thickness

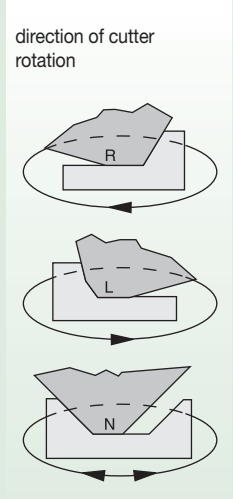
symbol	thickness
T1	1,98
02	2,38
03	3,18
T3	3,97
04	4,76
05	5,56
06	6,35
07	7,94

AN
Corner Configuration

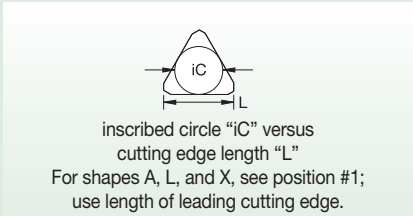
S
Cutting Edge Form



N
Insert Hand



GD
Edge Geometry



iC	"L" for shapes						
	S	T	R	O	C	H	E
6,00	-	-	06	-	-	-	-
6,35	06	11	06	02	06	03	06
8,00	-	-	08	-	-	-	-
9,52	09	16	09	04	09	05	09
10,00	-	-	10	-	-	-	-
12,00	-	-	12	-	-	-	-
12,70	12	22	12	05	12	07	13
15,88	15	27	15	06	16	09	16
16,00	-	-	16	-	-	-	-
19,05	19	33	19	07	19	11	19
20,00	-	-	20	-	-	-	-
25,00	-	-	25	-	-	-	-
25,40	25	4					

radius			
MO	round insert		
01	0,1mm	leading or major cutting edge facet or wiper edge assumed direction of feed motion lead angle K wiper edge clearance P	
02	0,2mm		
04	0,4mm		
05	0,5mm		
08	0,8mm		
10	1,0mm		
12	1,2mm		
15	1,5mm		
16	1,6mm		
24	2,4mm		
32	3,2mm		