



Modern coating technologies provide higher speed capabilities, greater productivity, and longer tool life.

Each insert has a material grid indicating primary and alternate uses for that tool, as well as whether it can be operated dry or with coolant.

P	Steel
M	Stainless Steel
K	Cast Iron
N	Non-Ferrous
S	High-Temp Alloys
H	Hardened Materials

primary use		alternate use	
▽▽▽	Light (finishing)	▽▽▽	Light (finishing)
▽▽	Medium	▽▽	Medium
▽	Heavy (roughing)	▽	Heavy (roughing)

Grade		P	M	K	N	S	H	dry	with coolant
WS30PM™		▽▽	▽▽			▽▽		•	•
PVD-AITiN Multilayer									
WU35PM		▽	▽			▽		•	•
PVD-AITiN Multilayer									
WP35CM		▽	▽	▽				•	
MT-CVD/TiN-TiCN-Al ₂ O ₃									
WP40PM™		▽	▽			▽		•	•
PVD TiAlN-AlCrN Multilayer									
WK25YM				▽▽				•	
Silicon Nitride									
WDN00U™					▽▽▽				•
Ultra-fine grain PCD					▽				