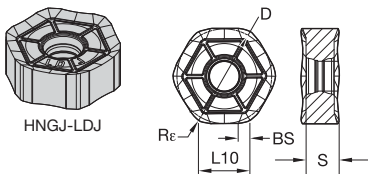


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	.E..LD	WP40PM	.S..GD	WP40PM	.S..HD	WP40PM
P3-P4	.E..LD	WP25PM	.S..GD	WP35CM	.S..HD	WP35CM
P5-P6	.E..LD	WP25PM	.S..GD	WP35CM	.S..HD	WP35CM
M1-M2	.E..LD	WP25PM	.S..GD	WP25PM	.S..HD	WP25PM
M3	.E..LD	WP35CM	.S..GD	WP35CM	.S..HD	WP35CM
K1-K2	.E..LD	TN6520	.S..GD	WK15CM	.S..HD	WK15CM
K3	.E..LD	WP35CM	.S..GD	WP35CM	.S..HD	WP35CM
N1-N2	.F..LDJ	TN6501	.F..LDJ	TN6501	.F..LDJ	TN6501
N3	.F..LDJ	TN6501	.F..LDJ	TN6501	.F..LDJ	TN6501
S1-S2	.E..LD	WS30PM	.S..GD	WS30PM	.S..HD	WP25PM
S3	.E..LD	WS30PM	.S..GD	WS30PM	.S..HD	WP40PM
S4	.E..LD	WS30PM	.S..GD	WS30PM	.S..HD	WP40PM
H1	-	-	-	-	-	-

Face Mills

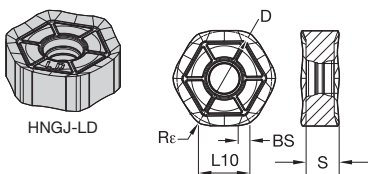


● first choice
○ alternate choice

P	●			
M	●			
K	●			
N	●	●	●	
S	●			
H	●			

■ HNGJ-LDJ

catalogue number	cutting edges	D	L10	S	BS	Re	hm	TN6501	
								3865373	3606383
HNGJ0905ANFNLDJ	12	16	8,58	5,56	1,80	1,20	0,02		



● first choice
○ alternate choice

P	●		●	●	●	●	●	●	●
M	●	○	○	○	○	○	○	○	○
K	●	○	○	○	○	○	○	○	○
N	●								
S	●								
H	●								

■ HNGJ-LD

catalogue number	cutting edges	D	L10	S	BS	Re	hm	TN6520											
								3093559	3330950	3030034	3090017	5895346	I	5528973	5895347	5895348			
HNGJ0905ANENLD	12	16	8,58	5,56	1,80	1,20	0,05												