

Face Mills



M640

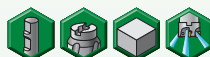
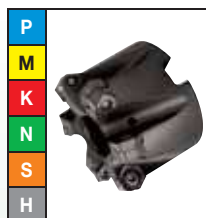
Max depth of cut: 4,8mm

Lead angle: 58°

Indexes per insert: 6

Diameter: 32–125mm

Pages: H44–H49



■ Insert Offering



Low cutting force wiper inserts:
Special wiper design for very soft
cutting in finishing operations with
high productivity.



Six effective cutting edges.

Highly positive rake:

- Extremely low cutting forces.
- For low-power machines, driven units,
and light fixtures.
- Chipbreaker and grades for all applications.
- Through tool coolant up to 80mm diameter.