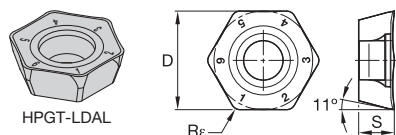


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	.E..LD	WP40PM	.E..GD	WP40PM	.E..GD	WP40PM
P3-P4	.E..LD	WP25PM	.E..GD	WP35CM	.E..GD	WP35CM
P5-P6	.E..LD	WP25PM	.E..GD	WP35CM	.E..GD	WP35CM
M1-M2	.E..LD	WP25PM	.E..GD	WP25PM	.E..GD	WP25PM
M3	.E..LD	WP40PM	.E..GD	WP35CM	.E..GD	WP35CM
K1-K2	.E..LD	TN6510	.E..GD	WK15CM	.E..GD	WK15CM
K3	.E..LD	TN6520	.E..GD	WP35CM	.E..GD	WP35CM
N1-N2	.F..LDAL	TN6501	.F..LDAL	TN6501	.F..LDAL	TN6501
N3	.F..LDAL	TN6501	.F..LDAL	TN6501	.F..LDAL	TN6501
S1-S2	.E..LD	WP25PM	.E..GD	WP25PM	.E..GD	WP25PM
S3	.E..GD	WS30PM	.E..GD	WS30PM	.E..GD	WP40PM
S4	.E..GD	WS30PM	.E..GD	WS30PM	.E..GD	WP40PM
H1	.E..LD	TN2510	.E..GD	TN2510	-	-



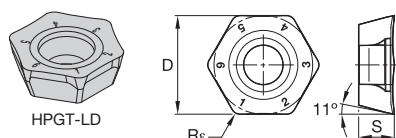
● first choice  
○ alternate choice

P	●			
M	●			
K	●			○
N	●	●	●	
S	●			○
H	●			

■ HPGT-LDAL

catalogue number	cutting edges	D	S	Rε	hm	TN6501	THM-U	THM
HPGT06T3DZFRDAL	6	11	4,00	0,90	0,08	2957548	2288107	2288106

NOTE: Ap1 max = 3,2mm with this geometry.



● first choice  
○ alternate choice

P	●							
M	●							
K	●							
N	●							
S	●							
H	●							

■ HPGT-LD

catalogue number	cutting edges	D	S	Rε	hm	TN2510	TN6510	TN6520	TN6525	TN6540	TN7525	TN7535	WK15CM	WP25PM	WS30PM	WP35CM	WP40PM
HPGT06T3DZERLD	6	11	3,99	0,98	0,08	2288072	2957585	2957547	2957587	2288070	5895784	5895784	5895784	5895784	5895784	5895784	5895785

NOTE: Ap1 max = 3mm with this geometry.