

Face Mills

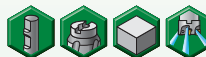


M660 SN1205..

Max depth of cut: 6,4mm

Lead angle: 45°
Indexes per insert: 4
Diameter: 20–160mm

Pages: H52–H57



M660 SN1505..

Max depth of cut: 8,4mm

Lead angle: 45°
Indexes per insert: 4
Diameter: 100mm

Pages: H58–H60



■ Insert Offering



Three tailor-made chipbreakers (-20, -21, -31) for all heavy-duty applications in steel and cast iron.

Thick inserts for reliability and high MRR capability.

Integrated wiper facet: Good surface finish in heavy roughing applications.

Positive rake angle:

- Soft cutting action.
- Less spindle power requirement.
- Less chipping on workpiece in cast iron.
- Less burrs on workpiece in steel.
- High feed rate capability.