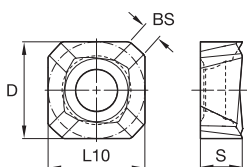
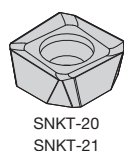


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	...20	TN6540	...31	WP40PM	...31	WP40PM
P3-P4	...20	TN7535	...31	WP35CM	...31	WP35CM
P5-P6	...20	TN7535	...31	WP35CM	...31	WP35CM
M1-M2	...20	TN6540	...31	WP25PM	...31	WP25PM
M3	...20	TN7535	...31	WP35CM	...31	WP35CM
K1-K2	...21	WK15CM	...31	WK15CM	...31	WK15CM
K3	...21	WK15CM	...31	WP35CM	...31	WP35CM
N1-N2	-	-	-	-	-	-
N3	-	-	-	-	-	-
S1-S2	...20	TN6540	...31	WP25PM	...31	WP25PM
S3	-	-	-	-	-	-
S4	...20	TN6540	...31	WP40PM	...31	WP40PM
H1	-	-	-	-	-	-

Inserts • SN1205..



● first choice
○ alternate choice

P	●	●	●	●	●	●	●
M	●	○	○	○	○	○	○
K	○	○	○	●	○	○	○
N	○	○	○	○	○	○	●
S	●	○	○	○	○	○	○
H	○	○	○	○	○	○	○

■ SNKT-20

catalogue number	cutting edges	D	L10	S	BS	hm	TN6540	TN7525	TN7535	WK15CM	WP40PM	TT125	THM
SNKT1205AZER20	4	12,70	12,70	5,51	2,00	0,10	2964201	2022370	2020691	-	-	2022371	-

■ SNKT-21

catalogue number	cutting edges	D	L10	S	BS	hm	TN6540	TN7525	TN7535	WK15CM	WP40PM	TT125	THM
SNKT1205AZR21	4	12,70	12,70	5,56	1,54	0,15	-	2022373	-	5427383	-	2022374	2022375