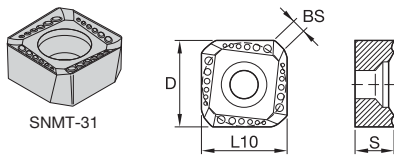


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	...31	WP40PM	...31	WP40PM	...31	WP40PM
P3-P4	...31	WP25PM	...31	WP35CM	...31	WP35CM
P5-P6	...31	WP25PM	...31	WP35CM	...31	WP35CM
M1-M2	...31	WP25PM	...31	WP25PM	...31	WP25PM
M3	...31	WP35CM	...31	WP35CM	...31	WP35CM
K1-K2	...31	WK15CM	...31	WK15CM	...31	WK15CM
K3	...31	WK15CM	...31	WK35CM	...31	WK15CM
N1-N2	-	-	-	-	-	-
N3	-	-	-	-	-	-
S1-S2	...31	WP25PM	...31	WP25PM	...31	WP25PM
S3	-	-	-	-	-	-
S4	...31	WP40PM	...31	WP40PM	...31	WP40PM
H1	-	-	-	-	-	-

Face Mills

Inserts • SN1505..



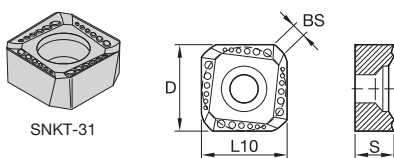
SNMT-31

● first choice  
○ alternate choice

P	●	●			
M	○	○			
K	○	○	●		
N					
S					
H					

■ SNMT-31

catalogue number	cutting edges	D	L10	S	BS	hm			
SNMT1505AZR31	4	16	15,88	5,56	2,00	0,16	2020701	TN7525	WK15CM
							2020695	TN7535	
							5427386		



SNKT-31

● first choice  
○ alternate choice

P	●	●	●			
M	○	○	○			
K	○	○	○	●		
N						
S						
H						

■ SNKT-31

catalogue number	cutting edges	D	L10	S	BS	hm				
SNKT1505AZR31	4	16	15,88	5,56	2,00	0,16	2020711	TN7525	WP40PM	
							2020705	TN7535		
							5427385	WK15CM		
							5895538	WP25PM		
							5895539	WP35CM		
							5895540			