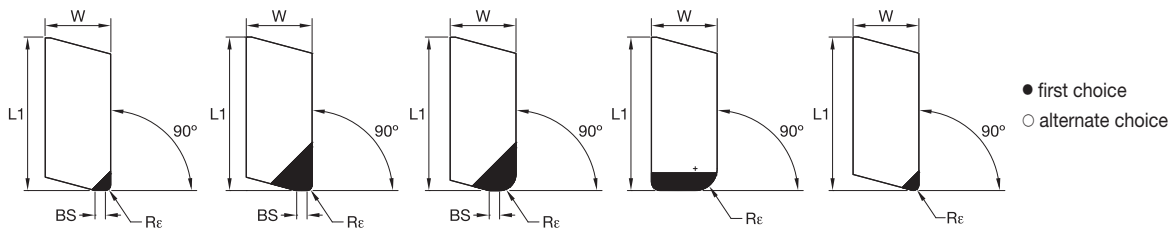


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	-	-	-	-	-	-
P3-P4	-	-	-	-	-	-
P5-P6	-	-	-	-	-	-
M1-M2	-	-	-	-	-	-
M3	-	-	-	-	-	-
K1-K2	-	-	-	-	-	-
K3	-	-	-	-	-	-
N1-N2	SDR.../EDR...	WDN00U	SDR.../EDR...	WDN00U	SDR.../EDR...	WDN00U
N3	SDR.../EDR...	WDN00U	SDR.../EDR...	WDN00U	SDR.../EDR...	WDN00U
S1-S2	-	-	-	-	-	-
S3	-	-	-	-	-	-
S4	-	-	-	-	-	-
H1	-	-	-	-	-	-



P	■
M	■
K	■
N	●
S	■
H	■

■ PCD Inserts • Face Mills • SDR

catalogue number	cutting edges	L1	BS	W	Rε	hm	WDN00U
SDR100031E0NW	1	22,23	—	9,53	0,79	0,02	5358450
SDR100031E0W4	1	22,23	1,52	9,53	0,79	0,02	5358407
SDR100031E1W4	1	22,23	1,52	9,53	0,79	0,02	5358408
SDR100093E1W4	1	22,23	1,52	9,53	2,36	0,02	5358409
SDR102	1	22,22	—	9,52	3,17	0,02	5358451

■ PCD Inserts • End Mills • EDR

catalogue number	cutting edges	L1	BS	W	Rε	hm	WDN00U
EDR100031E1W4	1	22,23	1,52	6,36	0,79	0,02	5358452

NOTE: hm = Average chip thickness; BS = Wiper facet length; E0 = 2,5 ap1 max; E1 = 6,3 ap1 max.