

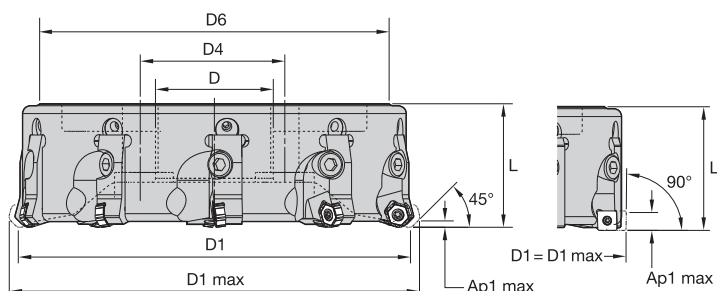
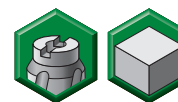
Face Mills • M4000 Series

Tool Bodies • Cartridge Milling System



Face Mills

- Roughing and finishing with a single tool.
- Quick cartridge stop feature.
- Easy runout adjustment.
- Easy change of cartridges with different insert styles and lead angles.



■ Cartridge Milling System

order number	catalogue number	D1	D	D4	D6	L	number of cartridges	kg
4136343	M4000D125Z06ADJ	125	40	—	108	68,0	6	3,34
4136344	M4000D125Z08ADJ	125	40	—	108	68,0	8	3,51
4136345	M4000D160Z08ADJ	160	40	66,7	137	63,0	8	5,19
4136346	M4000D160Z12ADJ	160	40	66,7	137	63,0	12	5,20
4136347	M4000D200Z10ADJ	200	60	101,6	178	63,0	10	8,02
4136348	M4000D200Z14ADJ	200	60	101,6	178	80,0	14	12,57
4136349	M4000D250Z12ADJ	250	60	101,6	228	63,0	12	13,53
4136350	M4000D250Z18ADJ	250	60	101,6	228	63,0	18	13,90
4136351	M4000D315Z16ADJ	315	60	101,6	293	80,0	16	25,08
4136352	M4000D315Z22ADJ	315	60	101,6	293	80,0	22	25,42

■ Spare Parts



D1	cartridge screw	Nm	wedge	adjusting screw
125	MS1294	20,0	12748308500	12748600900
160	MS1294	20,0	12748308500	12748600900
200	MS1294	20,0	12748308500	12748600900
250	MS1294	20,0	12748308500	12748600900
315	MS1294	20,0	12748308500	12748600900