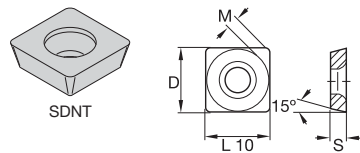


■ **Insert Selection Guide for Insert Style SD09**

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	...	TN7525	...	TN7525	...	TN7525
P3-P4	...	TN7525	...	TN7535	...	TN7535
P5-P6	...	TN7525	...	TN7535	...	TN7535
M1-M2	...	TN7525	...	TN7525	...	TN7525
M3	...	TN7535	...	TN7535	...	TN7535
K1-K2	-	-	-	-	-	-
K3	...	TN7535	...	TN7535	...	TN7535
N1-N2	-	-	-	-	-	-
N3	-	-	-	-	-	-
S1-S2	-	-	-	-	-	-
S3	-	-	-	-	-	-
S4	-	-	-	-	-	-
H1	...	TN2510	-	-	-	-

Chamfer Mills

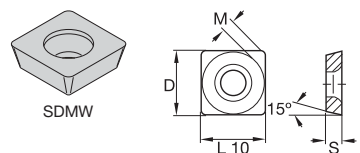


● first choice
○ alternate choice

P	○	●	●
M	○	○	○
K	●	○	○
N	○	○	○
S	○	○	○
H	●	○	○

■ **SDNT**

catalogue number	cutting edges	D	L10	M	S	hm	TN2510	TN7525	TN7535
SDNT090308	4	9,53	9,53	1,64	3,18	0,10	○	○	○
SDNT090308T	4	9,53	9,53	1,64	3,18	0,10	○	○	○



● first choice
○ alternate choice

P	○	●	○
M	○	○	○
K	○	○	○
N	○	○	○
S	○	○	○
H	○	○	○

■ **SDMW**

catalogue number	cutting edges	D	L10	M	S	hm	TN7525	THM
SDMW090308	4	9,53	9,53	1,64	3,18	0,10	○	○