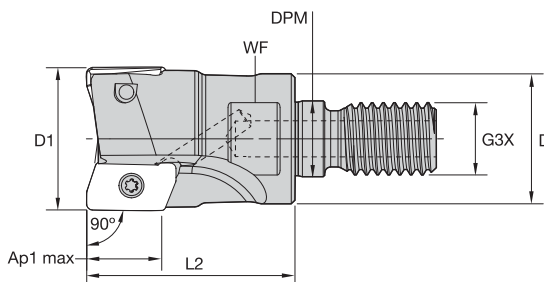
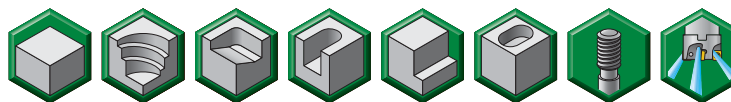


- True 90° capability.
- Increased ramping capability.
- Superior wall and surface finish.
- Effective internal coolant feature, precisely reaching the cutting edge.



■ Screw-On End Mills

order number	catalogue number	D1	D	DPM	G3X	L2	WF	Ap1 max	Z	max ramp angle	coolant supply	max RPM	kg
5417011	VSM11D016Z02M08XD11	16	13	8,5	M8	25	10	11,5	2	10.0°	Yes	41400	0,02
5417013	VSM11D020Z03M10XD11	20	18	10,5	M10	28	15	11,6	3	7.8°	Yes	35100	0,05
5417015	VSM11D025Z04M12XD11	25	21	12,5	M12	32	17	11,5	4	5.3°	Yes	30200	0,08
5417017	VSM11D032Z04M16XD11	32	29	17,0	M16	40	24	11,4	4	3.6°	Yes	25800	0,18
5417019	VSM11D040Z06M16XD11	40	29	17,0	M16	40	24	11,4	6	2.6°	Yes	22600	0,24

■ Spare Parts



insert screw

192.432



Nm

1,0



wrench

170.028

NOTE: Standard milling cutters will accept insert nose radii up to 1,6mm without modification.  
For tool body modification instructions, see page J16.