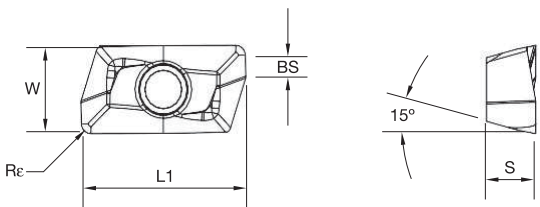


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	.E..ML	WP40PM	.E..MM	WP40PM	.S..MH	WP40PM
P3-P4	.E..ML	WP35CM	.E..MM	WP35CM	.S..MH	WP35CM
P5-P6	.E..MM	WP25PM	.S..MH	WP35CM	.S..MH	WP35CM
M1-M2	.E..ML	WU35PM	.E..MM	WU35PM	.S..MH	WU35PM
M3	.E..ML	WU35PM	.E..MM	WU35PM	.S..MH	WU35PM
K1-K2	.E..ML	WK15CM	.E..MM	WK15CM	.S..MH	WK15CM
K3	.E..ML	WP25PM	.E..MM	WP25PM	.S..MH	WP25PM
N1-N2	.F..ALP	WN25PM	.F..ALP	WN25PM	.E..ML	WP25PM
N3	.F..ALP	WN25PM	.F..ALP	WN25PM	.E..ML	WP25PM
S1-S2	.E..ML	WP25PM	.E..MM	WU35PM	.S..MH	WU35PM
S3	.E..ML	WP25PM	.E..MM	WU35PM	.S..MH	WU35PM
S4	.E..MM	WU35PM	.S..MH	WU35PM	-	-
H1	.E..MM	WP25PM	.E..MM	WP25PM	-	-

Shoulder Mills



- -ML is a light- to medium-machining geometry and is the first choice for stainless steel and titanium materials.

- first choice
- alternate choice



	P	M	K	N	S	H
P	●					
M		●				
K			●			
N				●		
S					●	
H						●

■ XDCT-ML

catalogue number	cutting edges	L1	BS	S	W	Rε	hm	WIDIA VICTORY								
								WDN10U	WK15CM	WN25PM	WP25PM	WP35CM	WP40PM	WS30PM	WU35PM	
XDCT110404PDERML	2	13,43	2,09	4,00	6,90	0,40	0,04									
XDCT110408PDERML	2	13,44	1,69	4,00	6,90	0,80	0,04		5415549		5415548	5415547	5415547	5415547	5415547	5415546