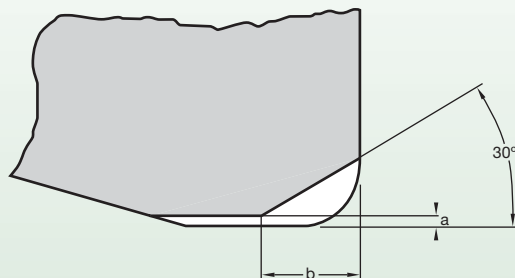


Modification Instructions for Use of Larger Radii Inserts (Shoulder Mills and Helical Mills)



insert corner radius	material to remove	
	a	b
3,1mm	0,2mm	1,8mm

Shoulder Mills

