



Shoulder Mills

■ **Weldon Shanks**

order number	catalogue number	D1	D	L	L2	Ap1 max	Z	max ramp angle	coolant supply	max RPM	kg
5988102	VSM17D025Z02B25XD17	25	25	90	33	16,3	2	8.8	Yes	41800	0,26
5988136	VSM17D032Z02B32XD17	32	32	100	39	16,3	2	5.7	Yes	34700	0,49
5988103	VSM17D032Z03B32XD17	32	32	100	39	16,3	3	5.7	Yes	34700	0,48
5988137	VSM17D040Z03B40XD17	40	40	110	39	16,2	3	4.0	Yes	29800	0,88
5988104	VSM17D040Z04B40XD17	40	40	110	39	16,2	4	4.0	Yes	29800	0,87

■ **Spare Parts**



insert screw

191.725



Nm

3,5



wrench

170.025

NOTE: Standard milling cutters will accept insert nose radii up to 1,6mm without modification.
For tool body modification instructions, see page J16.