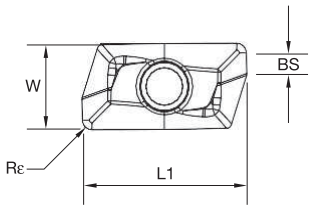
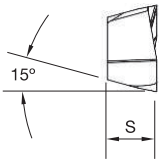
для размещения заказа - zakaz@widiahanita.ru

Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1–P2	.E..ML	WP40PM	**.S..MM**	**WP40PM**	.S..MH	WP40PM
P3–P4	.E..ML	WP35CM	**.S..MM**	**WP35CM**	.S..MH	WP35CM
P5–P6	.E..ML	WP35CM	**.S..MM**	**WU35PM**	.S..MH	WP35CM
M1–M2	.E..ML	WP25PM	**.S..MM**	**WP25PM**	.S..MM	WU35PM
M3	.E..ML	WP35CM	**.S..MM**	**WP35CM**	.S..MH	WP35CM
K1–K2	.S..MM	WK15CM	**.S..MM**	**WK15CM**	.S..MH	WK15CM
K3	.E..ML	WP35CM	**.S..MM**	**WP35CM**	.S..MH	WP35CM
N1–N2	.F..ALP	WN10HM	**.F..ALP**	**WN25PM**	.F..ALP	WN25PM
N3	–	–	**–**	**–**	–	–
S1–S2	.S..MM	WP25PM	**.S..MM**	**WU35PM**	.S..MM	WU35PM
S3	.S..MM	WU35PM	**.S..MM**	**WU35PM**	.S..MM	WU35PM
S4	.S..MM	WP25PM	**.S..MM**	**WU35PM**	.S..MM	WU35PM
H1	–	–	**–**	**–**	–	–

XDCT-ML





● first choice
○ alternate choice

WIDIA VICTORY

P				○	●	●	●
M				●	○	●	●
K		●		○	○		
N			●				
S				●		○	●
H				●	○		

XDCT-ML

catalogue number	cutting edges	L1	BS	S	W	Rε	WK15CM	WN25PM	WP25PM	WP35CM	WP40PM	WU35PM
XDCT170404PEERML	2	19,15	2,62	4,90	9,60	0,40	■	■	5989010	■	■	■
XDCT170408PEERML	2	19,15	2,22	4,90	9,60	0,80	■	■	5988983	5988982	5988981	■
XDCT170412PEERML	2	19,16	1,82	4,90	9,60	1,20	■	■	5988988	5988987	5988986	■
XDCT170416PEERML	2	19,17	1,42	4,90	9,60	1,60	■	■	6001257	■	■	■
XDCT170420PEERML	2	19,17	1,01	4,90	9,60	2,00	■	■	6001255	■	■	■
XDCT170424PEERML	2	19,17	0,63	4,90	9,60	2,40	■	■	6001253	■	■	■
XDCT170432PEERML	2	18,85	–	4,88	9,59	3,20	■	■	6001251	■	■	■
XDCT170440PEERML	2	18,33	–	4,87	9,59	4,00	■	■	6001239	■	■	■

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www.widiahanita.ru