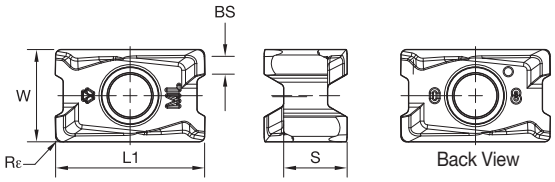
для размещения заказа - zakaz@widiahanita.ru

Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1–P2	XNGU-ML	WP40PM	**XNPU-ML**	**WP40PM**	XNPU-MM	WP40PM
P3–P4	XNGU-ML	WP25PM	**XNPU-MM**	**WP35CM**	XNPU-MM	WP40PM
P5–P6	XNGU-MM	WP25PM	**XNPU-MM**	**WP35CM**	XNPU-MM	WP35CM
M1–M2	XNGU-ML	WP25PM	**XNGU-ML**	**WU35PM**	XNGU-MM	WU35PM
M3	XNGU-ML	WP25PM	**XNGU-ML**	**WU35PM**	XNGU-MM	WU35PM
K1–K2	XNGU-MH	WK15CM	**XNGU-MH**	**WK15CM**	XNGU-MH	WP35CM
K3	XNGU-MH	WK15PM	**XNGU-MH**	**WK15PM**	XNGU-MH	WP40PM
N1–N2	–	–	**–**	**–**	–	–
N3	–	–	**–**	**–**	–	–
S1–S2	XNGU-ML	WP25PM	**XNGU-ML**	**WU35PM**	XNGU-MM	WU35PM
S3	XNGU-ML	WP25PM	**XNGU-ML**	**WU35PM**	XNGU-MM	WU35PM
S4	XNGU-ML	WU35PM	**XNGU-ML**	**WU35PM**	XNPU-MM	WU35PM
H1	–	–	**–**	**–**	–	–


XNGU-ML


XNGU-ML



- -ML geometry is the first choice for machining stainless steel. With reduced cutting forces, this is recommended for improved wall finishing capabilities in steels.

● first choice
○ alternate choice

P			○	●	●		●
M			●	●	●		○
K	●	○				●	○
N							
S			●	●	○		
H							

XNGU-ML • Precision Finishing

catalogue number	cutting edges	L1	S	W	BS	Rε	hm	WK15PM	WP25PM	WU35PM	WP40PM	WK15CM	WP35CM
XNGU15T604ERML	4	16,20	6,88	10,00	2,20	0,40	0,08	-	5890821	5890823	5890822	-	-
XNGU15T608ERML	4	16,20	6,88	10,00	1,80	0,80	0,08	-	5873481	5873483	5873482	-	-

zakaz@widiahanita.ru
www.widiahanita.ru