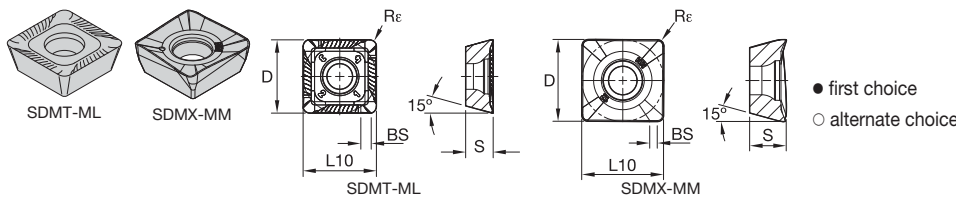


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	.E..ML	TN6540	.S..MM	TN6540	.S..MH	TN6540
P3-P4	.E..ML	TN7535	.S..MM	TN6540	.S..MH	TN6540
P5-P6	.E..ML	TN7535	.S..MM	TN6540	.S..MH	TN6540
M1-M2	.E..ML	TN6540	.S..MM	TN6540	.S..MH	TN6540
M3	.E..ML	TN7535	.S..MM	TN7535	.S..MH	TN7535
K1-K2	.E..ML	WK15CM	.E..ML	WK15CM	.S..MH	WK15CM
K3	.E..ML	WK15CM	.S..MM	TN6525	.S..MH	TN6525
N1-N2	.ALP	THM-U	.E..ML	THM-U	.S..ML	THM-U
N3	.ALP	THM-U	.E..ML	THM-U	.S..ML	THM-U
S1-S2	.E..ML	TN6540	.S..MM	TN6540	.S..MM	TN6540
S3	.E..ML	TN6540	.S..MM	WS30PM	.S..MM	TN6540
S4	.E..ML	TN6540	.S..MM	WS30PM	.S..MM	TN6540
H1	.S..MM	WS30PM	.S..MM	WS30PM	.S..MM	WS30PM

Shoulder Mills

Inserts • SD1204..



P	●	○								
M	○		○	○	○	○	○	○	○	○
K	●	●	○	○	○	○	○	○	○	○
N										
S				●						●
H	●									

■ SDMT-ML

catalogue number	cutting edges	D	L10	S	BS	Re	hm	TN2510	TN6520	TN6525	TN6540	TN7525	TN7535	WK15CM	WS30PM
SDMT1204PDRML	4	12,70	12,70	4,77	1,10	1,20	0,08	-	3094667	-	3020185	2030439	2030437	5427423	-

■ SDMX-MM

catalogue number	cutting edges	D	L10	S	BS	Re	hm	TN2510	TN6520	TN6525	TN6540	TN7525	TN7535	WK15CM	WS30PM
SDMX120408RMM	4	12,70	12,70	4,76	1,93	0,80	0,10	-	-	3950588	3950589	3950590	3950591	-	5522490
SDMX120412RMM	4	12,70	12,70	4,76	1,50	1,20	0,10	-	-	3950596	3950597	3950599	3950600	-	5519572
SDMX120416RMM	4	12,70	12,70	4,76	1,50	1,60	0,10	-	4145063	4145064	4145065	-	-	-	-
SDMX120424RMM	4	12,70	12,70	4,76	0,60	2,40	0,10	-	-	4145072	4145073	-	4145093	-	-
SDMX120432RMM	4	12,70	12,70	4,76	-	3,20	0,10	-	-	4145094	4145095	-	-	-	-