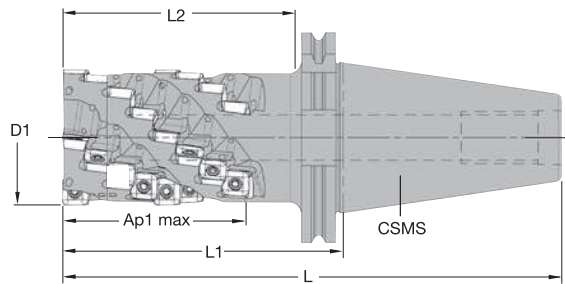
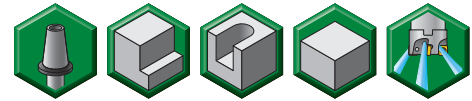


Helical Mills • M390 Series

Integral • SD1204..



- Four cutting edges per insert.
- Replaceable end cap.
- Positive helix for high productivity.



Helical Mills

Integral

order number	catalogue number	D1	L	L1	L2	Ap1 max	Z	Z U	CSMS system size	max RPM	coolant supply	kg
2021422	12393041200	50	207	105	82	64,0	18	3	DV50	14000	Yes	3,4
2021423	12393041400	63	232	130	107	85,0	32	4	DV50	12000	Yes	4,3
2021424	12393041800	80	262	160	137	117,0	55	5	DV50	10500	Yes	6,3

NOTE: Z = number of pocket seats.
ZU = number of effective teeth.

Spare Parts



insert screw



Nm



Torx wrench



end cap



socket-head cap screw

D1	insert screw	Nm	Torx wrench	end cap	socket-head cap screw
50	12148037700	4,0	12148000600	12393051200	12147625400
63	12148037700	4,0	12148000600	12393051400	12148783700
80	12148037700	4,0	12148000600	12393051800	12148783700