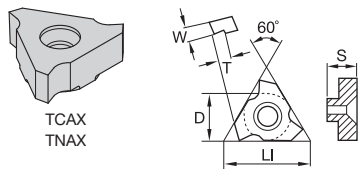


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	TCAX/TNAX	TTM/TTM08	TCAX/TNAX	TTM/TTM08	TCAX/TNAX	TTM/TTM08
P3-P4	TCAX/TNAX	TTM/TTM08	TCAX/TNAX	TTM/TTM08	TCAX/TNAX	TTM/TTM08
P5-P6	TCAX/TNAX	TTM/TTM08	TCAX/TNAX	TTM/TTM08	TCAX/TNAX	TTM/TTM08
M1-M2	TCAX/TNAX	TTM/TTM08	TCAX/TNAX	TTM/TTM08	TCAX/TNAX	TTM/TTM08
M3	TCAX/TNAX	TTM/TTM08	TCAX/TNAX	TTM/TTM08	TCAX/TNAX	TTM/TTM08
K1-K2	TCAX/TNAX	TTM/TTM08	TCAX/TNAX	TTM/TTM08	TCAX/TNAX	TTM/TTM08
K3	TCAX/TNAX	THM	TCAX/TNAX	THM	TCAX/TNAX	THM
N1-N2	TCAX/TNAX	THM	TCAX/TNAX	THM	TCAX/TNAX	THM
N3	TCAX/TNAX	THM	TCAX/TNAX	THM	TCAX/TNAX	THM
S1-S2	TCAX/TNAX	THM	TCAX/TNAX	THM	TCAX/TNAX	THM
S3	TCAX/TNAX	THM	TCAX/TNAX	THM	TCAX/TNAX	THM
S4	TCAX/TNAX	THM	TCAX/TNAX	THM	TCAX/TNAX	THM
H1	-	-	-	-	-	-

Slotting Mills



● first choice
○ alternate choice

P	●	●		
M	○	○		
K	○	○	○	○
N	●			
S	○			
H				

■ TCAX • 1103..

catalogue number	cutting edges	D	LI	W	T	S	hm	THM	TTM	TTM08
TCAX1103ZZ18	3	6,35	11,00	1,93	2,10	3,20	0,07			2014041
TCAX1103ZZ21	3	6,35	11,00	2,23	2,25	3,20	0,07	2026017		2026018
TCAX1103ZZ26	3	6,35	11,00	2,73	2,35	3,20	0,07	2014054	2014056	

■ TNAX • 1604..

catalogue number	cutting edges	D	LI	W	T	S	hm	THM	TTM	TTM08
TNAX1604ZZ26	3	9,52	16,49	2,73	3,08	4,76	0,07	2014152		2014164
TNAX1604ZZ31	3	9,52	16,49	3,26	3,04	4,76	0,07	2014166		2014168
TNAX1604ZZ41	3	9,52	16,49	4,26	3,32	4,76	0,07	2014170	2014172	