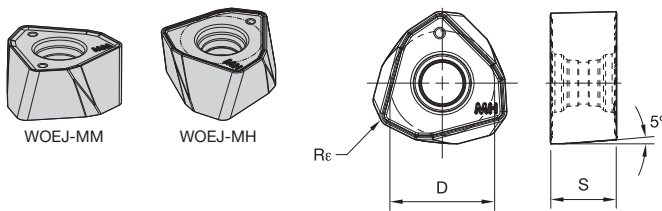


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	.S..MM	WU35PM	.S..MM	WP40PM	.S..MM	WP40PM
P3-P4	.S..MM	WP25PM	.S..MM	WP25PM	.S..MH	WP40PM
P5-P6	.S..MM	WP25PM	.S..MM	WP35CM	.S..MH	WP35CM
M1-M2	.S..MM	WS30PM	.S..MM	WU35PM	.S..MM	WP40PM
M3	.S..MM	WP25PM	.S..MM	WP35CM	.S..MM	WP40PM
K1-K2	.S..MH	WK15CM	.S..MH	WK15CM	.S..MH	WP20CM
K3	.S..MH	WK15CM	.S..MH	WK15CM	.S..MH	WP20CM
N1-N2	-	-	-	-	-	-
N3	-	-	-	-	-	-
S1-S2	.S..MM	WS30PM	.S..MM	WU35PM	.S..MM	WP40PM
S3	.S..MM	WS30PM	.S..MM	WU35PM	.S..MM	WP40PM
S4	.S..MM	WS30PM	.S..MM	WU35PM	.S..MM	WP40PM
H1	.S..MH	WP35CM	.S..MR	WP25PM	-	-

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- MM geometry provides lower cutting forces. First choice for steel, stainless steel, and high-temp alloys.
- MH geometry is the first choice for high-strength steel and cast iron.
- MR geometry is designed for heavy-duty steel and cast iron applications.

● first choice
○ alternate choice

P	●	●	●	●	●	●	●
M	○	○	○	○	○	○	○
K	●	○	○	○	○	○	○
N	○	○	○	○	○	○	○
S	○	○	○	○	○	○	○
H	○	○	○	○	○	○	○

■ WOEJ-MM

catalogue number	cutting edges	D	S	Rε	WK15CM	WP20CM	WP25PM	WU35PM	WP35CM	WS30PM	WP40PM
WOEJ120712SRMM	6	12,00	7,30	1,27	○	○	○	○	○	○	○

■ WOEJ-MH

catalogue number	cutting edges	D	S	Rε	WK15CM	WP20CM	WP25PM	WU35PM	WP35CM	WS30PM	WP40PM
WOEJ120712SRMH	6	12,00	7,30	1,27	○	○	○	○	○	○	○