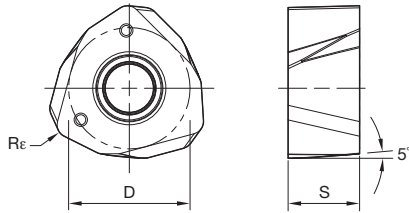


Copy Mills • M370™ Series

iC12 • Indexable Inserts • WO.J1207...



WOEJ-MR



● first choice
○ alternate choice

P	●	●	●	●	●	●	●
M	○	○	○	○	○	○	○
K	○	○	○	○	○	○	○
N							
S	○	○	○	○	○	○	○
H							
	WK15CM	WP20CM	WP25PM	WU35PM	WP35CM	WS30PM	WP40PM
		5698343					5698342

■ WOEJ-MR

catalogue number	cutting edges	D	S	Rε	WK15CM	WP20CM	WP25PM	WU35PM	WP35CM	WS30PM	WP40PM
WOEJ120712SRMR	6	12,00	7,30	1,27			5698343				5698342

Recommended Starting Speeds

■ Recommended Starting Speeds [m/min]

Material Group		WK15CM			WP20CM			WP25PM			WU35PM		
P	1	-	-	-	660	580	540	395	340	325	310	275	260
	2	-	-	-	410	370	330	330	290	240	265	230	190
	3	-	-	-	370	330	305	305	260	210	240	205	170
	4	-	-	-	275	260	230	270	220	180	215	180	145
	5	-	-	-	330	300	275	220	205	180	180	160	145
	6	-	-	-	230	205	175	200	150	120	155	120	95
M	1	-	-	-	270	240	210	245	215	200	205	180	160
	2	-	-	-	245	210	190	220	190	155	185	155	130
	3	-	-	-	190	175	150	170	145	115	140	120	95
K	1	505	460	410	430	390	355	275	245	220	-	-	-
	2	400	355	330	340	305	280	215	190	180	-	-	-
	3	335	300	275	290	260	240	180	160	145	-	-	-
N	1	-	-	-	-	-	-	-	-	-	-	-	-
	2	-	-	-	-	-	-	-	-	-	-	-	-
	3	-	-	-	-	-	-	-	-	-	-	-	-
S	1	-	-	-	-	-	-	50	40	30	40	35	30
	2	-	-	-	-	-	-	50	40	30	40	35	30
	3	-	-	-	-	-	-	60	50	30	55	40	30
	4	-	-	-	-	-	-	85	60	40	70	55	35
H	1	-	-	-	170	140	115	145	110	85	-	-	-
	2	-	-	-	-	-	-	-	-	-	-	-	-
	3	-	-	-	-	-	-	-	-	-	-	-	-

(continued)

Copy Mills

