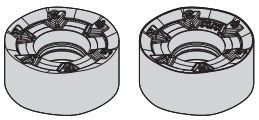
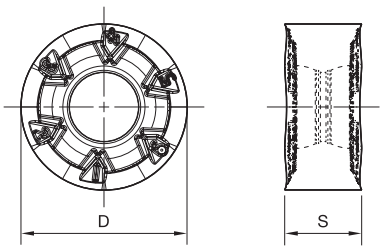
для размещения заказа - zakaz@widiahanita.ru

Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1–P2	ML	WP25PM	**MM**	**WP40PM**	MM	WP40PM
P3–P4	ML	WP25PM	**MM**	**WP25PM**	MH	WP40PM
P5–P6	ML	WP35CM	**MM**	**WP35CM**	MH	WP35CM
M1–M2	ML	WP25PM	**ML**	**WU35PM**	MM	WU35PM
M3	ML	WP25PM	**MM**	**WU35PM**	MM	WU35PM
K1–K2	MH	WK15CM	**MH**	**WK15CM**	MH	WP20CM
K3	MH	WK15PM	**MH**	**WK15PM**	MH	WP25PM
N1–N2	–	–	**–**	**–**	–	–
N3	–	–	**–**	**–**	–	–
S1–S2	ML	WS30PM	**MM**	**WS30PM**	MM	WU35PM
S3	ML	WS30PM	**MM**	**WU35PM**	MM	WU35PM
S4	ML	WS30PM	**MM**	**WU35PM**	MM	WU35PM
H1	MH	WP25PM	**MH**	**WP20CM**	–	–

iC12 • Inserts • RN.J12..


RNGJ-ML RNGJ-MM



- -ML geometry is the first choice for stainless steel and high-temp alloys.
- -MM geometry is for general purpose, especially for steel.

● first choice
○ alternate choice

	WK15PM	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
P			●	●		●	●	●
M			○	●	○	●	○	●
K	●	●	○	○			○	
N								
S				●	●	●		○
H			○	○				

RNGJ-ML

catalogue number	cutting edges	D	S	WK15PM	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNGJ1204M0EML	12	12,00	4,75	-	-	-	5123863	5520350	5123864	5123865	-

RNGJ-MM

catalogue number	cutting edges	D	S	WK15PM	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNGJ1204M0SMM	12	12,00	4,75	5123866	-	-	5123867	5520351	5123868	5123869	-

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