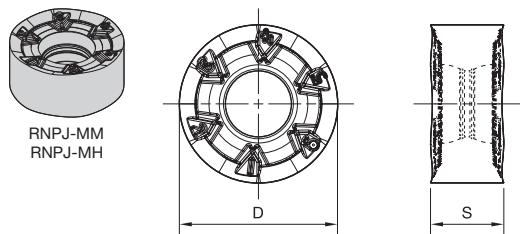


**Copy Mills • M200™ Series**

iC16 • Inserts • RN.J16...



- -MM geometry is for general purpose, especially for steel.
- -MH geometry is the first choice for heavy applications, cast iron, and high-strength steels.

● first choice  
○ alternate choice

P	●	○	○	○	○	○	○	○	○
M	○	○	○	○	○	○	○	○	○
K	○	○	○	○	○	○	○	○	○
N	○	○	○	○	○	○	○	○	○
S	○	○	○	○	○	○	○	○	○
H	○	○	○	○	○	○	○	○	○

■ RNPJ-MM

catalogue number	cutting edges	D	S	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNPJ1605M0SMM	12	16,00	6,35	○	○	○	○	○	○	○

■ RNPJ-MH

catalogue number	cutting edges	D	S	WK15CM	WP20CM	WP25PM	WS30PM	WU35PM	WP35CM	WP40PM
RNPJ1605M0SMH	12	16,00	6,35	○	○	○	○	○	○	○

Recommended Starting Speeds

■ Recommended Starting Speeds [m/min]

Material Group		WK15CM			WP20CM			WP25PM			WS30PM		
P	1	-	-	-	660	580	540	395	340	325	-	-	-
	2	-	-	-	410	370	330	330	290	240	-	-	-
	3	-	-	-	370	330	305	305	260	210	-	-	-
	4	-	-	-	275	260	230	270	220	180	-	-	-
	5	-	-	-	330	300	275	220	205	180	-	-	-
	6	-	-	-	230	205	175	200	150	120	-	-	-
M	1	-	-	-	270	240	210	245	215	200	270	240	220
	2	-	-	-	245	210	190	220	190	155	245	215	175
	3	-	-	-	190	175	150	170	145	115	185	160	125
K	1	505	460	410	430	390	355	275	245	220	-	-	-
	2	400	355	330	340	305	280	215	190	180	-	-	-
	3	335	300	275	290	260	240	180	160	145	-	-	-
N	1	-	-	-	-	-	-	-	-	-	-	-	-
	2	-	-	-	-	-	-	-	-	-	-	-	-
	3	-	-	-	-	-	-	-	-	-	-	-	-
S	1	-	-	-	-	-	-	50	40	30	55	50	35
	2	-	-	-	-	-	-	50	40	30	55	50	35
	3	-	-	-	-	-	-	60	50	30	65	55	35
	4	-	-	-	-	-	-	85	60	40	100	70	50
H	1	-	-	-	170	140	115	145	110	85	-	-	-
	2	-	-	-	-	-	-	-	-	-	-	-	-
	3	-	-	-	-	-	-	-	-	-	-	-	-