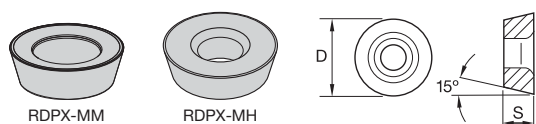


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	MM	TN6525	MM	TN6525	MM	TN6540
P3-P4	MH	TN2505	MH	TN6525	MH	TN6540
P5-P6	MH	TN2505	MH	TN6525	MH	TN6540
M1-M2	-	-	MM	TN6525	MM	TN6540
M3	-	-	MM	TN6525	MM	TN6540
K1-K2	MH	TN2505	MH	TN2505	MH	TN6525
K3	MH	TN2505	MH	TN2505	MH	TN6525
N1-N2	-	-	-	-	-	-
N3	-	-	-	-	-	-
S1-S2	-	-	MM	TN6540	-	-
S3	-	-	MM	TN6540	-	-
S4	-	-	MM	TN6540	-	-
H1	MH	TN2505	MH	TN2505	-	-

iC10 • Inserts



- first choice
- alternate choice

- -MM geometry is the best option for general-purpose use, materials, and applications. Used for reduced cutting forces.

P	●	○	○	○
M	●	○	○	○
K	●	○	○	○
N	○	○	○	○
S	○	○	○	○
H	○	○	○	○

■ RDPX-MM

catalogue number	D	S	hm			
				TN2505	TN6525	TN6540
RDPX1003M0SNMM	10,00	3,18	0,11	○	○	○

- -MH geometry is the first choice for heavy machining.
- Suitable for high-strength steels, cast iron, and hard machining.

■ RDPX-MH

catalogue number	D	S	hm			
				TN2505	TN6525	TN6540
RDPX1003M0SNMH	10,00	3,18	0,12	○	○	○