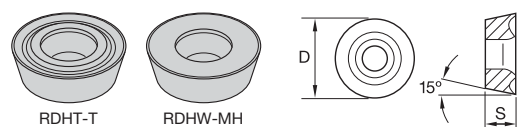


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	RDMT-T	TN6525	RDMT-T	TN6540	RDMT-T	TN6540
P3-P4	RDMT-T	TN6525	RDMW-T	TN6540	RDMW-T	TN6540
P5-P6	RDMT-T	TN7525	RDMT-T	TN7535	RDMW-T	TN7535
M1-M2	RDHT-T	TN7525	RDHT-T	TN7525	RDMT-T	TN6540
M3	RDHT-T	TN7525	RDMT-T	TN6540	RDMT-T	TN6540
K1-K2	RDHW-MH	TN2510	RDHW-MH	TN2510	RDMW-T	TN7535
K3	RDHW-MH	TN2510	RDHW-MH	TN2510	RDMW-T	TN7535
N1-N2	-	-	-	-	-	-
N3	-	-	-	-	-	-
S1-S2	-	-	RDMT-T	TN6540	-	-
S3	-	-	RDMT-T	TN6540	-	-
S4	-	-	RDMT-T	TN6540	RDMT-T	TN6540
H1	RDHW-MH	TN2510	RDHW-MH	TN2510	-	-

iC10 • Inserts



- first choice
- alternate choice

- Precision ground insert; first choice for light machining.

■ RDHT-T

catalogue number	D	S	hm	TN2510	TN6525	TN6540	TN7525	TN7535	TT125
RDHT1003M0T	10,00	3,18	0,14	●	○	○	○	○	○

- Precision ground flat top geometry.

■ RDHW-MH

catalogue number	D	S	hm	TN2510	TN6525	TN6540	TN7525	TN7535	TT125
RDHW1003M0MH	10,00	3,18	0,14	●	○	○	○	○	○

P	●	○	○	○	○	○	○	○	○
M	○	○	○	○	○	○	○	○	○
K	○	○	○	○	○	○	○	○	○
N	○	○	○	○	○	○	○	○	○
S	○	○	○	○	○	○	○	○	○
H	○	○	○	○	○	○	○	○	○

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