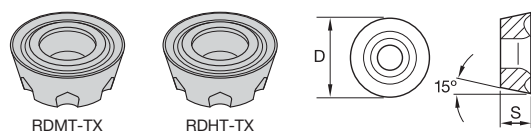


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	RDMT-TX	TN6525	RDMT-TX	TN6540	RDMT-TX	TN6540
P3-P4	RDMT-TX	TN6525	RDMW-TX	TN6540	RDMW-TX	TN6540
P5-P6	RDMT-TX	TN7525	RDMT-TX	TN7535	RDMT-TX	TN7535
M1-M2	RDMT-TX	TN6525	RDMT-TX	TN6540	RDMT-TX	TN6540
M3	RDMT-TX	TN6525	RDMT-TX	TN6540	RDMT-TX	TN6540
K1-K2	RDMW-TX	TN2510	RDMW-TX	TN7535	RDMW-TX	TN7535
K3	RDMW-TX	TN2510	RDMW-TX	TN7535	RDMW-TX	TN7535
N1-N2	-	-	-	-	-	-
N3	-	-	-	-	-	-
S1-S2	-	-	RDMT-TX	TN6540	-	-
S3	-	-	RDMT-TX	TN6540	-	-
S4	-	-	RDMT-TX	TN6540	RDMT-TX	TN6540
H1	RDMW-TX	TN2510	RDMW-TX	TN2510	-	-

iC16 • Inserts



● first choice
○ alternate choice

- Precision ground positive geometry for lower cutting forces
- First choice for general machining, stainless steel, and high-temp alloys.

■ RDHT-TX

catalogue number	D	S	hm	TN2510	TN6525	TN6540	TN7525	TN7535	TT125
RDHT1605M0TX	16,00	5,56	0,12	●	○	○	○	○	○

- Precision pressed positive geometry for lower cutting forces.
- First choice for general machining, stainless steel, and high-temp alloys in roughing operations.

■ RDMT-TX

catalogue number	D	S	hm	TN2510	TN6525	TN6540	TN7525	TN7535	TT125
RDMT1605M0TX	16,00	5,56	0,18	○	●	○	○	○	○

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