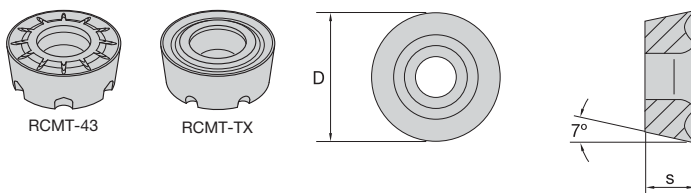


■ Insert Selection Guide

Material Group	Light Machining		General Purpose		Heavy Machining	
	Geometry	Grade	Geometry	Grade	Geometry	Grade
P1-P2	...TX	TN6525	...43	TN6540	...43	TN6540
P3-P4	...TX	TN6525	...TX	TN6540	...43	TN6540
P5-P6	...TX	TN6525	...TX	TN7535	...TX	TN7535
M1-M2	...TX	TN6525	...TX	TN6540	...TX	TN6540
M3	...TX	TN6525	...TX	TN6540	...TX	TN6540
K1-K2	...43	TN2510	...TX	WK15CM	...TX	WK15CM
K3	...TX	TN6525	...TX	WK15CM	...TX	WK15CM
N1-N2	-	-	-	-	-	-
N3	-	-	-	-	-	-
S1-S2	-	-	-	-	-	-
S3	-	-	-	-	-	-
S4	...43	TN6540	...TX	TN6540	...TX	TN6540
H1	-	-	...TX	TN2510	-	-

iC16 • Inserts



- Optimised geometry providing excellent chip control, even at lower depth of cut.

■ RCMT-43

catalogue number	D	S	hm	TN2510	TN6525	TN6540	TN7525	TN7535
RCMT1606M043M	16,00	6,35	0,20	•	•	•	•	•

- Precision pressed positive geometry for lower cutting forces.
- First choice for general machining, stainless steel, and high-temp alloys in roughing operations.

■ RCMT-TX

catalogue number	D	S	hm	TN2510	TN6525	TN6540	TN7525	TN7535
RCMT1606M0TX	16,00	6,35	0,24	•	•	•	•	•

P	•	•	•	•	•	•	•	•
M	•	•	•	•	•	•	•	•
K	•	•	•	•	•	•	•	•
N	•	•	•	•	•	•	•	•
S	•	•	•	•	•	•	•	•
H	•	•	•	•	•	•	•	•

- first choice
- alternate choice